

1-layer solid wood panel European Cherry | A/B | continuous lamellas



## Description

The 1-layer boards with continuous lamellas are produced in standard quality A/B and glued D3 according to DIN/EN204 without formaldehyde. The boards are individually foiled. On request, special formats and processing are possible from a minimum of 20 boards.

Quality A: practically free of defects, basically without knots, without heartwood, with a small amount of sapwood, especially in oak, cherry and walnut. Quality B: with intergrown knots, ingrowths, sapwood and small defects.

#### Storage

Solid wood panels may only be stored in closed, dry and not too cold rooms. The boards must not be stored near heaters, damp walls, open doors or windows and must be protected from direct sunlight. The ideal storage temperature is approx. 20 °C at a relative humidity of 45 to 55 % without large temperature fluctuations. The solid wood panels need a longer time to adjust after a large temperature change. The boards should always be stored lying down.

### Transport

If possible, the boards should be transported lying down. When securing the load, always fasten the tensioning straps in line with the squared lumber so that no deformation or breakage of the boards occurs when lashing the straps.

The boards should not be left on the loading bridge of the truck overnight or over the weekend, especially in case of strong temperature fluctuations or in the winter

#### Processing

The moisture content of the boards must be measured before and after processing. The ideal wood moisture content is  $8\% \pm 2\%$ . The room climate in the workshop should have an air temperature of approx. 20° and a relative humidity of 35 to 55% during processing.

We recommend that you process the solid wood panels promptly in one go, i.e. ripping, routing, sleeping and lacquering. This reduces the risk of warping, as the boards can practically not absorb any moisture. The panels must also be painted over the entire surface on the front side to prevent moisture from penetrating.

In order to avoid joints and possible cracks, we recommend blocking off the surfaces with veneer, MDF or paper. Wood suffers especially during the heating period if the room climate is unhealthily too dry. Please always check your room climate and humidify if necessary.

If you do not follow these instructions, open glue joints or even warping or cracking of the wood may occur. The processing and storage instructions must be observed especially for beech wood. This hardwood reacts very strongly to changes in humidity.

# Specifications

Product group1-Jayer solid wood panels standardLengths2700 mmWidths1250 mmThicknesses30 mmTolerance of thickness4.0.5 mmWeight kg/piece76.950SpecieEuropean Cherry unsteamedBotanical namePrunus aviumWood originCentral EuropeMonufracturing/originPolandCentrificationnot certifiedQuality fontABQuality fontBStatWidthfrom 40 mm can be fixed or fallingStatWidthsonided, grit 80-120StatWidthsonided, grit 80-120StarkerteatmentuntreatedHumidity89.2%GluingJanah DIN/EN204Luston stariff number4229900	Category	Panels
Widths1250 mmThicknesses30 mmTolerance of thickness±0.5 mmWeight kg/piece76.950SpecieEuropean Cherry unsteamedBotanical namePrunus aviumWood typeHardwoodWood originCentral EuropeManufacturing/originCentral EuropeCertificationnot certifiedConstruction1-layer constructionQuality frontABQuality frontSanded, grit 80-120Starkace structuresanded, grit 80-120Surface structuresanded, grit 80-120GluingD3 nch DIN/EN204	Product group	1-layer solid wood panels standard
Thicknesses     30 mm       Tolerance of thickness     ± 0.5 mm       Weight kg/piece     76.950       Specie     European Cherry unsteamed       Batanical name     Prunus avium       Wood type     Hardwood       Wood origin     Central Europe       Manufacturing/origin     Poland       Costruction     not certified       Quality front     AB       Quality back     B       Lamella     continuous       Slat Width     from 40 mm can be fixed or falling       Surface structure     sanded, grit 80-120       Surface structure     sanded, grit 80-120       Surface structure     B% ± 2%       Gluing     D3 nach DIN/EN204	Lengths	2700 mm
Tolerance of thickness     ± 0.5 mm       Weight kg/piece     76.950       Specie     European Cherry unsteamed       Botanical name     Prunus avium       Wood type     Hardwood       Wood origin     Central Europe       Maufacturing/origin     Poland       Construction     not certified       Construction     1-layer construction       Quality front     AB       Lamella     continuous       Staface structure     sanded, grit 80-120       Surface structure     untreated       Humidity     8% ± 2%       Gluing     D3 nach DIN/EN204	Widths	1250 mm
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Certification not certified   Construction 1-layer construction   Quality front AB   Quality back B   Lamella continuous   Slat Width from 40 mm can be fixed or falling   Surface structure sanded, grit 80-120   Surface treatment untreated   Humidity 8% ± 2%   Gluing D3 nach DIN/EN204	Wood origin	Central Europe
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Surface treatment untreated   Humidity 8%±2%   Gluing D3 nach DIN/EN204	Slat Width	from 40 mm can be fixed or falling
Humidity 8%±2%   Gluing D3 nach DIN/EN204	Surface structure	sanded, grit 80-120
Gluing D3 nach DIN/EN204	Surface treatment	untreated
	Humidity	8% ± 2%
Customs tariff number 44219900	Gluing	D3 nach DIN/EN204
	Customs tariff number	44219900

Packaging	individually foiled
Items on stock	no
Date of delivery	in stock approx. 4 to 8 business days, from production approx. 2 to 6 weeks
Postal shipping	nein

## Documents

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Prospekt Massivholzplatten