



# 3-layer panel reclaimed Sp/Fi/Pi type 1C | polished

Item No. 06-001506



## Description

The cover slats in old spruce/fir/pine wood type 1C (2nd patina) are cut from old beams or old floor boards, heavily steamed and sanded. They have an intensive worm pattern with cracks.

### Available lengths

2200, 2560, 3000, 3500 und 4000 mm

#### Structure

Thickness 19 mm = 6.5/6.5/6.5 mm, Thickness 27 mm = 6.5/15.0/6.5 mm, Thickness 42 mm = 6.5/30.0/6.5 mm

#### Middle layer

The middle layer of the 3-layer panels is made of "new spruce". On customer request, we process the middle layers with special properties (e.g. fire protection or lightweight construction).

#### Back side

The use of old wood (2nd patina) on the reverse side of our three-layer panels ensures that the panels remain quieter and more stable than panels made with new wood.

The back is sanded as standard and not patched.

## Range of application

The boards offer a variety of uses such as wall panelling, furniture, doors, wooden flooring.

## Optics: patching

Cracks or knotholes are patched by hand using only real wood. The result is a visually harmonious and natural old wood surface. We do not use silicone or similar chemical fillers for patching, as these only spoil the look and feel of a surface. Chemically repaired areas attract dust and are difficult to clean.

#### Optics: grading

Only trained and motivated personnel with sufficient experience create old wood surfaces with a unique character. A harmonious appearance and consistent quality for each panel is particularly important. Precise guidelines and a great deal of intuition for a balanced grading prevent panel images with a "zebra look", which disturb the

overall picture and make it appear unsettled.

### Optics: glue joints

The glue joints are always pressed together and form a visually uniform panel appearance. In the case of inferior industrial production, open glue joints not only impair the appearance, but also the load-bearing capacity and service life of a three-layer board.

### Optics: pests

Only an infestation of the knock beetle beautifies the old wood and gives the surface a unique appearance. We do not use any raw wood for our three-layer boards that has been destroyed by the house longhorn beetle or by white, brown and blue rot.

#### Standards and certification

The following standards apply to waste wood products:

- Fire resistance EN ISO 9239-1 and/or EN 13501-1
- formaldehyde: EN 717-1
- pressure shear test: EN 13354
- gap test: DIN 68 705-2
- CE marking for non-load-bearing construction products according to EN 13986
- Declaration of performance in spruce and oak available

## **Specifications**

Productgroup 3-layer solid wood panels  Lengths 2560 mm  Widths 1025 mm  Thicknesses 19 mm  Tolerance of thickness \$\frac{1}{2}\$ mm  Specie Reclaimed Spruce steamed  Botanical name Picea abies/Abies alba/Pinus sylvestris  Wood type Softwood  Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality front visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Category	Reclaimed Wood   Panels
Widths 1025 mm  Thicknesses 19 mm  Tolerance of thickness ±1.0 mm  Specie Reclaimed Spruce steamed  Botanical name Picea ables/Ables alba/Pinus sylvestris  Wood type Softwood  Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality front visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Product group	3-layer solid wood panels
Thicknesses 19 mm  Tolerance of thickness ±1.0 mm  Specie Reclaimed Spruce steamed  Botanical name Picea abies/Abies alba/Pinus sylvestris  Wood type Softwood  Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality front visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Lengths	2560 mm
Tolerance of thickness ± 1.0 mm  Specie Reclaimed Spruce steamed  Botanical name Picea abies/Abies alba/Pinus sylvestris  Wood type Softwood  Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality back not visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Widths	1025 mm
Specie     Reclaimed Spruce steamed       Botanical name     Picea abies/Abies alba/Pinus sylvestris       Wood type     Softwood       Wood origin     Central Europe       Manufacturing/origin     Austria       Certification     not certified   CE label       Construction     3-layer construction       Quality front     visible       Quality back     not visible       Lamella     continuous       Slat Width     mixed from 80 mm and wider       Surface structure     polished       Surface treatment     untreated       Humidity     8%±2%       Gluing     D3 nach DIN/EN204	Thicknesses	19 mm
Botanical name Picea abies/Abies alba/Pinus sylvestris  Wood type Softwood  Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality back not visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Guing D3 nach DIN/EN204	Tolerance of thickness	±1.0 mm
Wood type Softwood Wood origin Central Europe Manufacturing/origin Austria Certification not certified   CE label Construction 3-layer construction Quality front visible Quality back not visible Lamella continuous Slat Width mixed from 80 mm and wider Surface structure polished Surface treatment untreated Humidity 8% ± 2% Gluing D3 nach DIN/EN204	Specie	Reclaimed Spruce steamed
Wood origin Central Europe  Manufacturing/origin Austria  Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality back not visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8%±2%  Gluing D3 nach DIN/EN204	Botanical name	Picea abies/Abies alba/Pinus sylvestris
Manufacturing/origin  Certification  not certified   CE label  Construction  3-layer construction  Quality front  visible  Quality back  not visible  Lamella  continuous  Slat Width  mixed from 80 mm and wider  Surface structure  polished  Surface treatment  Humidity  8% ± 2%  Gluing  D3 nach DIN/EN204	Wood type	Softwood
Certification not certified   CE label  Construction 3-layer construction  Quality front visible  Quality back not visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Wood origin	Central Europe
Construction  Quality front  Visible  Quality back  Lamella  Continuous  Slat Width  mixed from 80 mm and wider  Surface structure  polished  Surface treatment  Humidity  B% ± 2%  Gluing  D3 nach DIN/EN204	Manufacturing/origin	Austria
Quality front     visible       Quality back     not visible       Lamella     continuous       Slat Width     mixed from 80 mm and wider       Surface structure     polished       Surface treatment     untreated       Humidity     8% ± 2%       Gluing     D3 nach DIN/EN204	Certification	not certified   CE label
Quality back not visible  Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Construction	3-layer construction
Lamella continuous  Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Quality front	visible
Slat Width mixed from 80 mm and wider  Surface structure polished  Surface treatment untreated  Humidity 8% ± 2%  Gluing D3 nach DIN/EN204	Quality back	not visible
Surface structure polished  Surface treatment untreated  Humidity 8%±2%  Gluing D3 nach DIN/EN204	Lamella	continuous
Surface treatment untreated  Humidity 8%±2%  Gluing D3 nach DIN/EN204	Slat Width	mixed from 80 mm and wider
Humidity 8%±2% Gluing D3 nach DIN/EN204	Surface structure	polished
Gluing D3 nach DIN/EN204	Surface treatment	untreated
	Humidity	8%±2%
	Gluing	D3 nach DIN/EN204
Customs tariff number 44219900	Customs tariff number	44219900
Packaging loosely	Packaging	loosely
Items on stock no	Items on stock	no

Date of delivery	approx. 3 - 6 weeks
Postal shipping	nein

## **Documents**



Prospekt Altholz



Prospekt Altholzoberflächen